Edward Jones BOA assembly



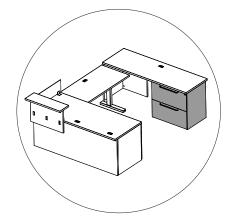
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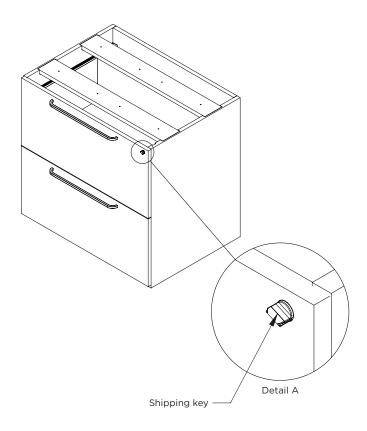
HK-15 #8 x 1.5" Quad pan head screws Quantity: 8



# Lateral file pedestal assembly

Unpack and position lateral file pedestal (E5-3022MFC) near final location.

- 1. Remove red shipping key
- 2. Install core/key (located inside the pedestal)
- 3. Locate HK-15 (used later to attach worksurface)
- 4. Re-install drawer front pulls facing outward
- 5. Level the pedestal



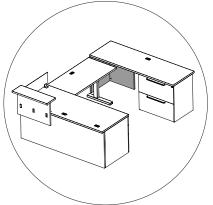


HK-108

### **Materials**



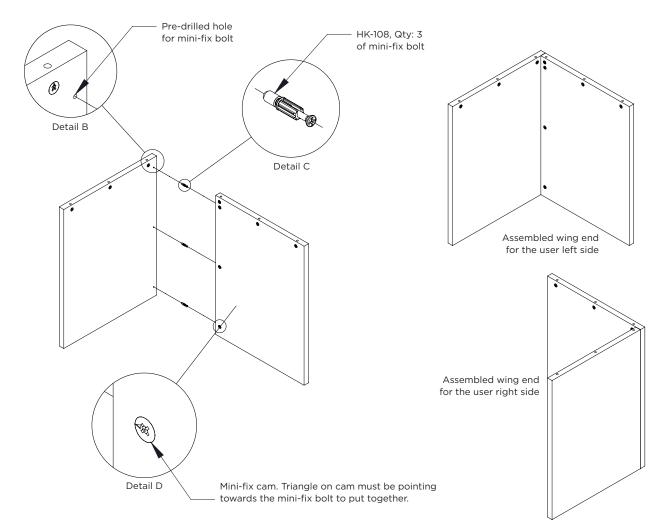




# Wing end assembly

Unpack both panels of wing end (E5-7224CR). Note: Wing end panels are to be used together, not as individual end panels.

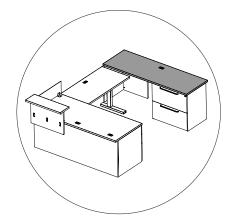
- 1. Locate HK-108, will have three of these kits. Only need one of them for the panels.
- 2. Install mini-fix bolt into pre-drilled locations.
- 3. Slide panel together and rotate mini-fix cam clockwise to tighten the panels together.







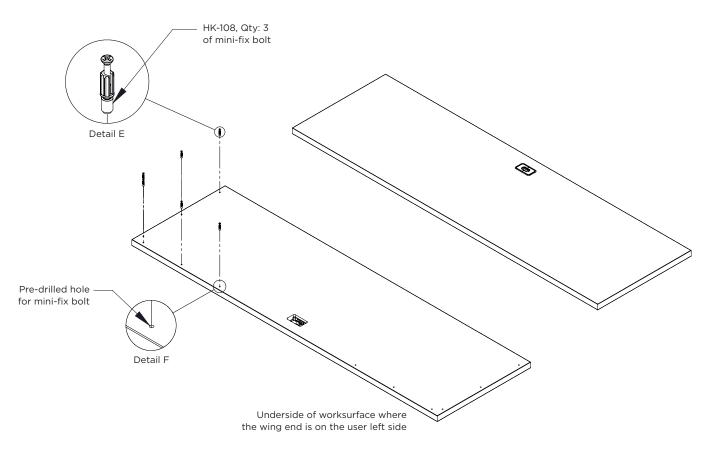
**HK-108** Mini-fix bolts Quantity: 2 of 3



# Worksurface assembly

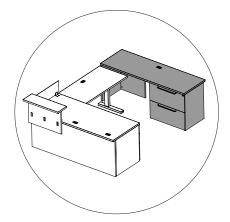
Unpack worksurface (E5-7224CR).

- 1. Locate the remaining HK-108, you will need two of them.
- 2. Install mini-fix bolts into pre-drilled holes. The worksurface has holes for a left or right configuration, so be sure the bolts are in the right set of holes.



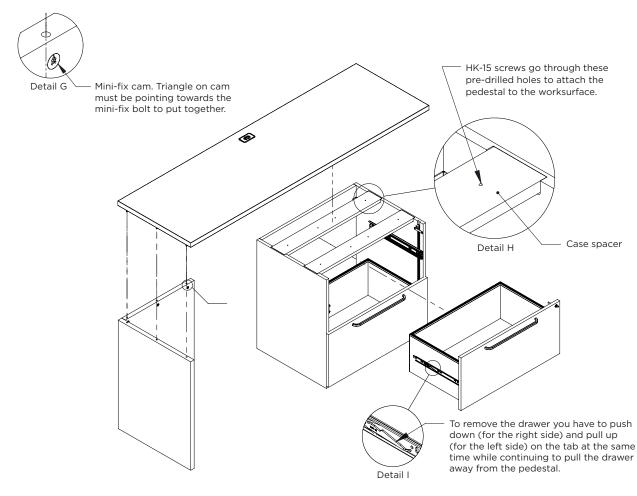


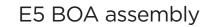
HK-15 #8 x 1.5" Quad pan head screws Quantity: 8



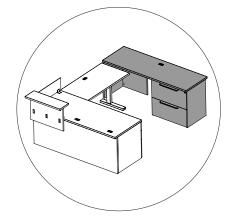
# Credenza assembly

- 1. Remove top drawer from pedestal. Drawer has to be extended all the way out first.
- 2. Position mini-fix bolts on worksurface into the mini-fix cams on wing end. Rotate mini-fix cam CLOCKWISE to tighten the worksurface to wing end.
- 3. Secure worksurface to pedestal with screws (HK-15). Screws start from the underside of the case spacer in the upper section of the pedestal.
- 4. Re-install the drawer. Assembled credenza view on page 7.

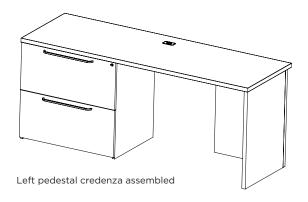


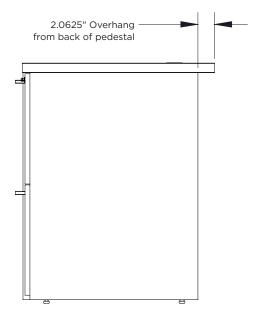


# Assembled credenza view









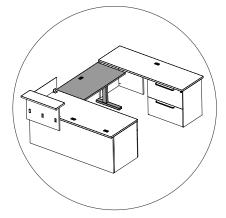
# THIS PIECE WILL BE BUILT UP - PAGE IS FOR ILLUSTRATION ONLY

#### **Materials**

M6 x 12mm Bolts Quantity: 12

M6-1.0 x 16mm Bolts Quantity: 8

HK-71, #12 x 1" Truss head screws



## Height adjustable bridge assembly

#### (E5-A4824RT)

- 1. Attach L-brackets (1 short and 2 long per leg) to legs with M6 x 12mm bolts (Qty: 12).
- 2. Attach feet to legs with M6-1.0 x 16mm button head cap bolts (Qty: 8).

HK-11, #8 x .625"

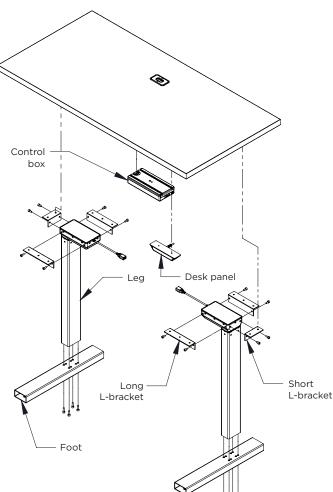
HK-92, #8 x 2"

Quad flat head screws

Quad pan head screws

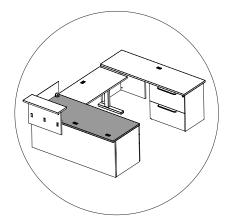
- 3. Flip worksurface over where the underside is facing up. Attach legs to the worksurface by aligning the holes in the L-brackets to the pre-drilled holes on the worksurface. Use screws from HK-71, #12 x 1" truss head screw.
- 4. Attach control box to the worksurface by aligning the holes on the control box to the pre-drilled holes on the worksurface. Use screws from HK-11, #8 x .625" quad flat head screw.
- 5. Attach desk panel to the worksurface by aligning the holes on the desk panel to the pre-drilled holes on the worksurface. Use screws from HK-92, #8 x 2" quad pan head screw.

Assemble wires together from control box to legs.
Make sure all wires and cords are secured and not hanging below the worksurface.



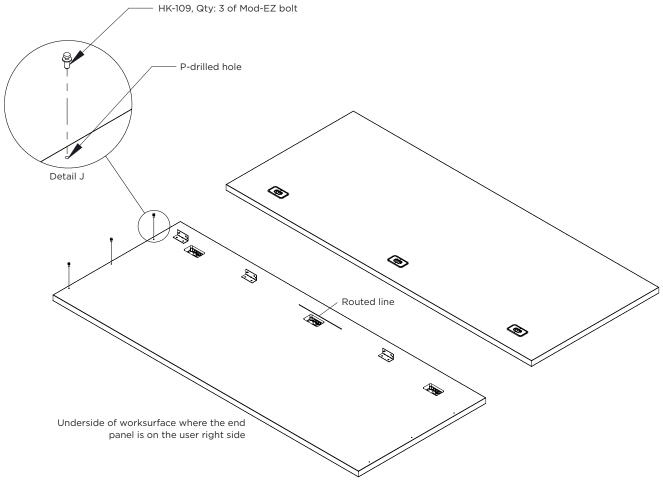


**HK-109** MOD-EZ Bolt Quantity: 3



## Main worksurface assembly

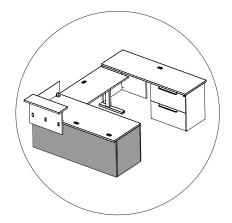
- 1. Remove top drawer from pedestal. Drawer has to be extended all the way out first.
- 2. Position mini-fix bolts on worksurface into the mini-fix cams on wing end. Rotate mini-fix cam CLOCKWISE to tighten the worksurface to wing end.
- 3. Secure worksurface to pedestal with screws (HK-15). Screws start from the underside of the case spacer in the upper section of the pedestal.
- 4. Re-install the drawer.





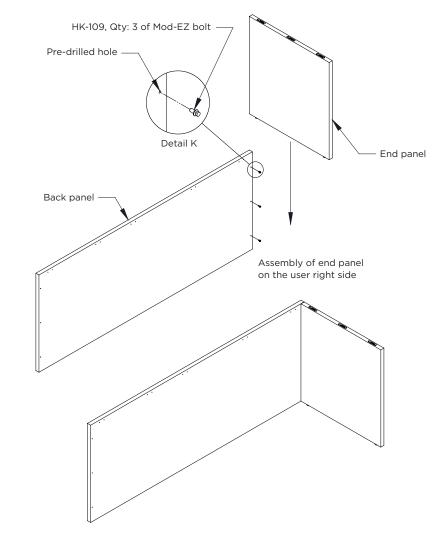


**HK-109** MOD-EZ Bolt Quantity: 3

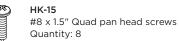


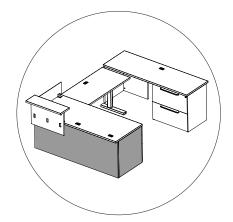
## Back and end panel assembly

- 1. Locate other HK-109, MOD-EZ bolt (Qty: 3).
- 2. Install MOD-EZ bolt into the pre-drilled holes on the back panel. There are two different sets of holes, only use one set.
- 3. Slide end panel onto back panel. The MOD-EZ bolt will slide into the MOD-EZ clips on the end panel.





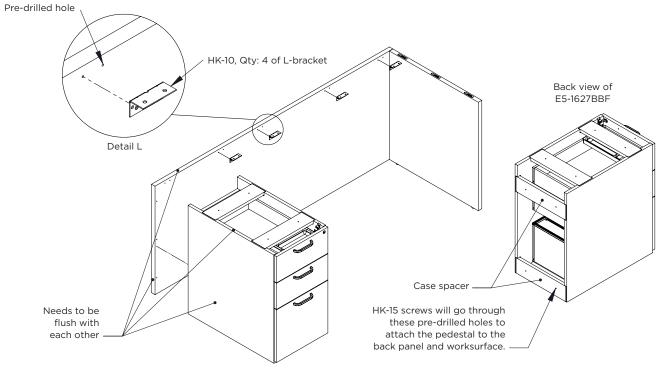




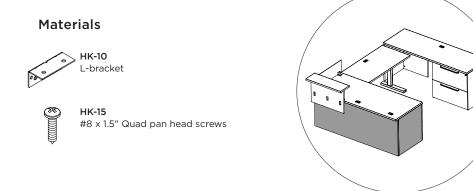
# Desk assembly - part 1

### (E5-1627BBF)

- 1. Remove red shipping key.
- 2. Install core/key (located inside the pedestal).
- 3. Locate HK-15 (#8 x 1.5" quad pan head screws), used to attach pedestal to back panel and worksurface.
- 4. Re-install drawer front pulls facing outward.
- 5. Level the pedestal.
- 6. Remove drawers from pedestal to gain access to the case spacer in the back of the pedestal.
- 7. Attach pedestal to back panel using HK-15 screws. Make sure back panel and pedestal is flush on the side and top. Do not put the drawers back in the pedestal. They need to be out to install the worksurface.
- 8. Attach HK-10 (L-bracket with screws) to the back panel. Pre-drilled holes are on the back panel to locate the L-brackets. You will only use 4 sets of the holes not all 5.
- 9. Save the left over screws of the HK-10 to attach the L-brackets to the worksurface.

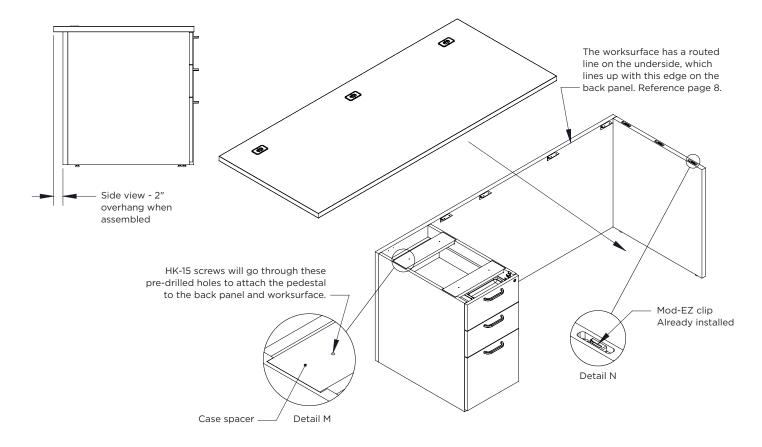




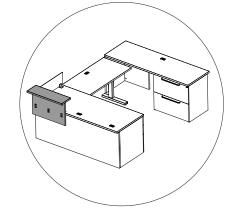


# Desk assembly - part 2: attaching worksurface

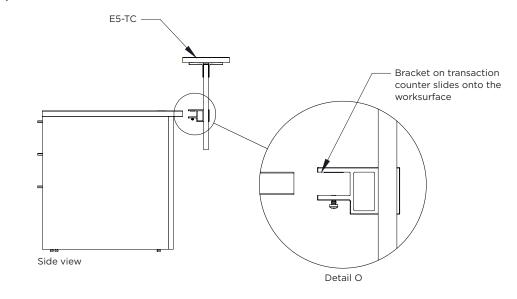
- 1. Align MOD-EZ bolts on the underside of the worksurface with the MOD-EZ clips on the end panel. Slide the worksurface in place. There should be a 2" overhang on the approach side of the worksurface.
- 2. Once the worksurface is in the desired location, attach L-brackets with the left over HK-10 screws. Attach the pedestal to the worksurface with HK-15 screws.
- 3. Re-install drawers.
- 4. Put adhesive cam covers over any mini-fix cams once everything is complete.



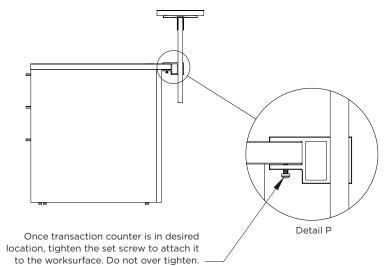
Transaction counter assembly



Step 1

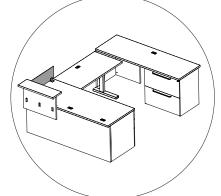


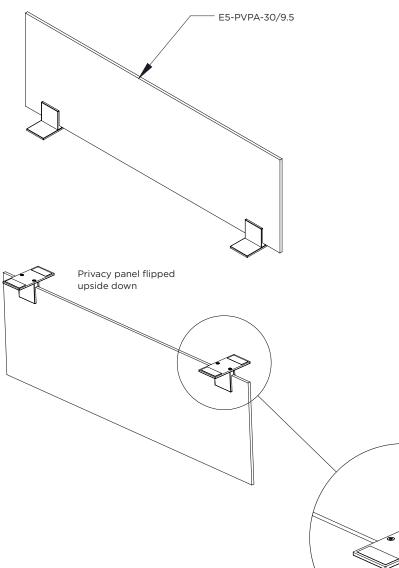






Privacy panel assembly





Must remove film that is over the suction cup tape before placing it on the worksurface. Make sure the worksurface is clean before placing the privacy panel.

Detail Q